## **CLAIMS**

What is claimed is:

| 1  | 1. | A magnetic head, comprising:   |
|----|----|--|
| 2  |    | a sensor having a free layer, the free layer having a magnetic moment; and         |
| 3  |    | hard bias structures positioned towards opposite ends of the sensor, the hard bias |
| 4  |    | structures stabilizing the magnetic moment of the free layer, each hard            |
| 5  |    | bias structure comprising;   |
| 6  |    | an antiparallel (AP) pinned layer structure, the AP pinned layer structure         |
| 7  |    | having a middle pinned layer aligned along a plane of the free                     |
| 8  |    | layer of the sensor, and outer pinned layers positioned on opposite                |
| 9  |    | sides of the middle pinned layer; and  |
| 10 |    | an antiferromagnetic layer positioned towards each of the AP pinned layer          |
| 11 |    | structures, each antiferromagnetic layer stabilizing a magnetic                    |
| 12 |    | moment of the pinned layer closest thereto.  |
|    |    |  |
| 1  | 2. | A head as recited in claim 1, wherein a net magnetic moment of the AP pinned       |
| 2  |    | layer structure is about zero.   |
|    |    |  |
| 1  | 3. | A head as recited in claim 1, wherein a thickness of the middle pinned layer is at |
| 2  |    | least as thick as the free layer of the sensor.                                    |

| 1 | 4. | A head as recited in claim 1, wherein a thickness of the middle pinned layer is at |
|---|----|--|
| 2 |    | least twice as thick as the free layer of the sensor.                              |
|   |    |  |
| 1 | 5. | A head as recited in claim 1, wherein the outer pinned layers are misaligned from  |
| 2 |    | the free layer.  |
|   |    |  |
| 1 | 6. | A head as recited in claim 1, wherein the pinned layers of the AP pinned layer     |
| 2 |    | structure each include at least Co, wherein the pinned layers are separated by a   |
| 3 |    | layer of Ru.   |
|   |    |  |
| 1 | 7. | A head as recited in claim 1, wherein the antiferromagnetic layers each include at |
| 2 |    | least one of PtMn and IrMn.  |
|   |    |  |
| 1 | 8. | A magnetic head, comprising:   |
| 2 |    | a sensor having a free layer, the free layer having a magnetic moment; and         |
| 3 |    | hard bias structures positioned towards opposite ends of the sensor, the hard bias |
| 4 |    | structures stabilizing the magnetic moment of the free layer, each hard            |
| 5 |    | bias structure comprising;   |
| 6 |    | an antiparallel (AP) pinned layer structure, the AP pinned layer structure         |
| 7 |    | having a first pinned layer aligned along a plane of the free layer of             |
| 8 |    | the sensor, and at least a second pinned layer for pinning a                       |
| g |    | magnetic orientation of the first ninned layer; and                                |

| 10 |     | an antiferromagnetic layer positioned towards each of the AP pinned layer          |
|----|-----|--|
| 11 |     | structures, each antiferromagnetic layer stabilizing a magnetic                    |
| 12 |     | moment of the pinned layer closest thereto.  |
|    |     |  |
| 1  | 9.  | A head as recited in claim 1, wherein a net magnetic moment of the AP pinned       |
| 2  |     | layer structure is about zero.   |
|    |     |  |
| 1  | 10. | A head as recited in claim 1, wherein a thickness of the first pinned layer is at  |
| 2  |     | least as thick as the free layer of the sensor.                                    |
|    |     |  |
| 1  | 11. | A head as recited in claim 1, wherein a thickness of the first pinned layer is at  |
| 2  |     | least twice as thick as the free layer of the sensor.                              |
|    |     |  |
| 1  | 12. | A head as recited in claim 1, wherein the at least second pinned layer is          |
| 2  |     | misaligned from the free layer.  |
|    |     |  |
| 1  | 13. | A magnetic head, comprising:   |
| 2  |     | a sensor having a free layer, the free layer having a magnetic moment; and         |
| 3  |     | hard bias structures positioned towards opposite ends of the sensor, the hard bias |
| 4  |     | structures stabilizing the magnetic moment of the free layer, each hard            |
| 5  |     | bias structure comprising;   |
| 6  |     | an antiparallel (AP) pinned layer structure, the AP pinned layer structure         |
| 7  |     | having a first pinned layer aligned along a plane of the free layer of             |

| 8 |     | the sensor, and at least a second pinned layer for pinning a                         |
|---|-----|--|
| 9 |     | magnetic orientation of the first pinned layer.                                      |
|   |     |  |
| 1 | 14. | A head as recited in claim 13, wherein each AP pinned layer structure includes a     |
| 2 |     | middle pinned layer aligned along a plane of the free layer of the sensor, and outer |
| 3 |     | pinned layers positioned on opposite sides of the middle pinned layer.               |
|   |     |  |
| 1 | 15. | A head as recited in claim 13, wherein a net magnetic moment of the AP pinned        |
| 2 |     | layer structure is about zero.   |
|   |     |  |
| 1 | 16. | A head as recited in claim 13, wherein a thickness of the first pinned layer is at   |
| 2 |     | least as thick as the free layer of the sensor.                                      |
|   |     |  |
| 1 | 17. | A head as recited in claim 13, wherein a thickness of the first pinned layer is at   |
| 2 |     | least twice as thick as the free layer of the sensor.                                |
|   |     |  |
| 1 | 18. | A head as recited in claim 13, wherein the at least second pinned layer is           |
| 2 |     | misaligned from the free layer.  |
|   |     |  |
| 1 | 19. | A magnetic storage system, comprising:   |
| 2 |     | magnetic media;  |
| 3 |     | at least one head for reading from and writing to the magnetic media, each head      |
| 4 |     | having:  |

| 5          |     | a reading portion having the structure recited in claim 1;                      |
|------------|-----|---|
| 6          |     | a write element coupled to the sensor;  |
| 7          |     | a slider for supporting the head; and   |
| 8          |     | a control unit coupled to the head for controlling operation of the head.       |
|            |     |   |
| 1          | 20. | A magnetic storage system, comprising:  |
| 2          |     | magnetic media;   |
| 3          |     | at least one head for reading from and writing to the magnetic media, each head |
| 4          |     | having:   |
| <b>5</b> , |     | a reading portion having the structure recited in claim 13;                     |
| 6          |     | a write element coupled to the sensor;  |
| 7          |     | a slider for supporting the head; and   |
| 8          |     | a control unit coupled to the head for controlling operation of the head.       |